



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBT101544-5
Job Sheet 196830



Part No: RBT101544-5

Job Qty: 4 pcs

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/21/19

Job Tracking No:

Due Date: 8/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT101544 Rev 2 IPP Rev. A 19.06.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	4 pcs	8/22/19	8/22/19	1.00	8.00	SL-154 - 1		JB 19-08-11
110	QC 2	4 pcs	8/22/19	8/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19-08-11
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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Container No: S204496



Part: RBT101544-5

Job No: 196830

Serial No/Batch: S204496

Revision: 2

Inspector:

Exp Date:

DAS
62
9-89

DAS
62
9-89

120 QC 8	4 pcs	8/22/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	VHS 1978/11
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	4 pcs	8/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	Dan M
140 QC 21 - SA	4 pcs	8/22/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

Part Op 100 - 1-Machine as per folio FC179 FOLIO REV: AA DWG REV: 2 2-Debur
 Descriptions: 130 -

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.500	M303R1.500	.4320 ft (.108 ea)	100-SL-154 - 1	M138470

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M303R1.500	0	6	0

Part Specifications

Specifications could not be found.

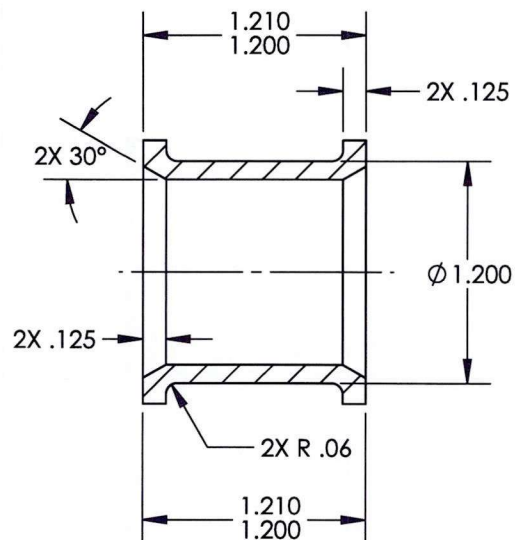
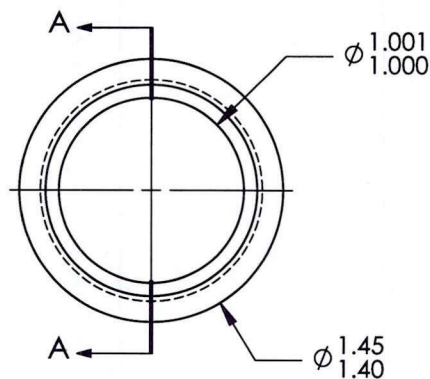
DAS
23
9-89

GA148

AUG 15 2019

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	15-0338	-5 CH'D MATERIAL CALLOUT WAS 302 IS 302/303.	10/26/2015	RJC
				JAG



SECTION A-A



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 196568 M5
908-14

NOTE:
1. DIAMETERS TO BE CONCENTRIC WITHIN .005 TIR.

(-5)
SPACER

DART AEROSPACE	
TITLE ADAPTER SET, MAIN & TAIL ROTOR BALANCE	
DWG NO. RB T101544-5	REV 2
MAT'L 302/303	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
	SPEC
	USED ON MODEL
	BELL 206, TH67
SCALE 1:1	DATE 10/31/2013
	SHEET 3 OF 5

